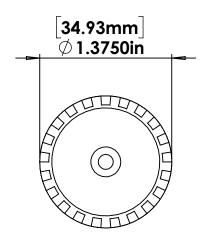
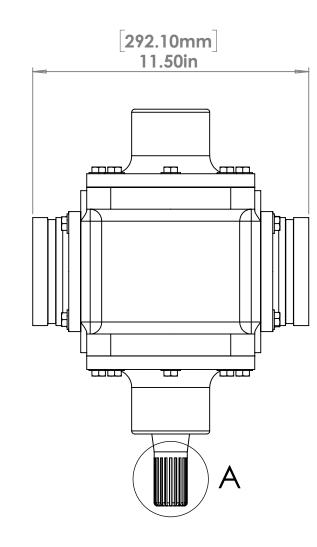


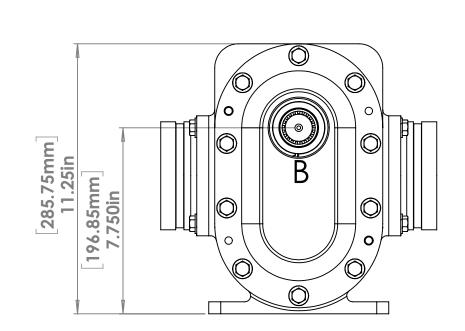
DETAIL A SCALE 1:1

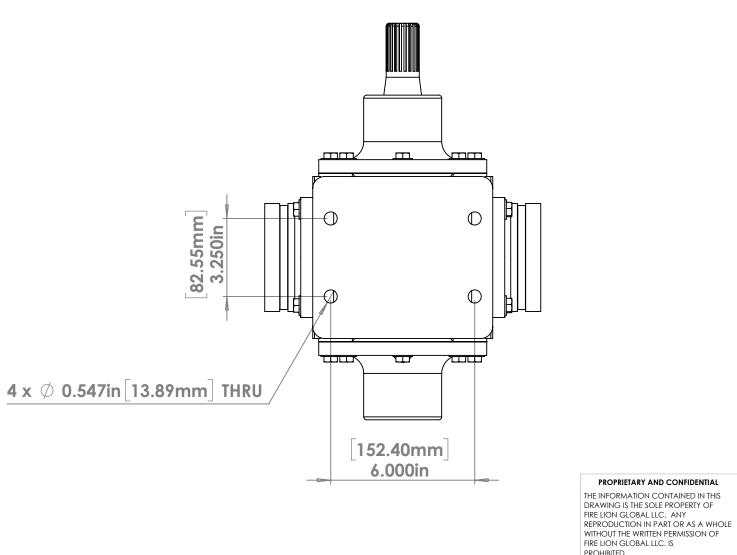


DETAIL B SCALE 1:1

NOTE: The spline is a 21 tooth, 16/32 pitch, 30 degre, flat root, side fit, involute spline.

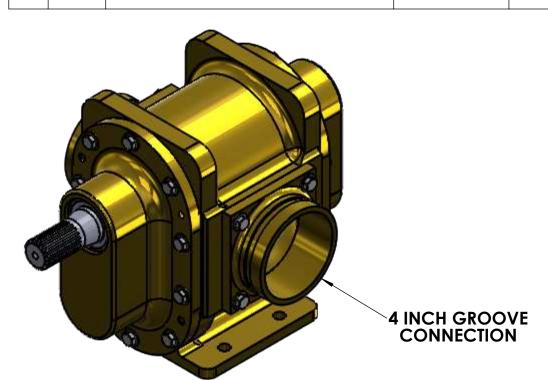


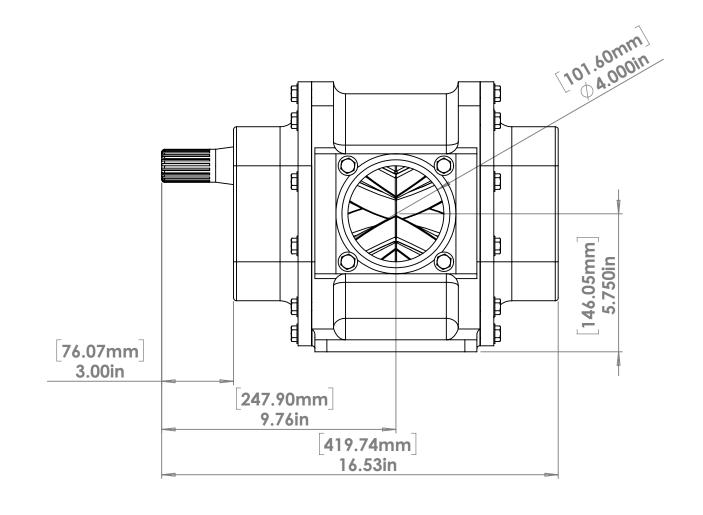




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REVISIONS							
ZONE	REV.	DESCRIPTION	DATE	APPROVED			
	А	APPROVED SUBMITTAL	11/08/2016	11/08/2016			
	В	ALL HARDWARE ADDED TO MODEL.	09/07/2017	09/07/2017			





		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES [mm] TOLERANCES:	DRAWN	SK	09/07/17	
	FRACTIONAL ±1/2 ANGULAR: MACH ±1 BEND ± TWO PLACE DECIMAL ±0.25	FRACTIONAL ±1/2	CHECKED	TR	09/07/17	
		ENG APPR.				
		THREE PLACE DECIMAL ±0.125 FOUR PLACE DECIMAL ±0.0625 INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR.			
			Q.A.			
			COMMENTS:			
		MATERIAL	FP4-350 PUMP A		SSEMBLY	
NEXT ASSY	USED ON	FINISH	WITH			

CONNECTORS AND SPLINE DRIVE SHAFT DO NOT SCALE DRAWING

3009 NE 145th Street Vancouver, WA 98683 Phone: 360-901-9828 www.firelionglobal.com

FP4-350 - Groove Spline ASSY SIZE DWG. NO. FP4-350-0.2.1.0 REV В

SCALE: 1:4 WEIGHT: SHEET 1 OF 1

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PROPRIETARY AND CONFIDENTIAL

APPLICATION

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